

Ball Guide Post Sets for Pad Guides



DPKHL

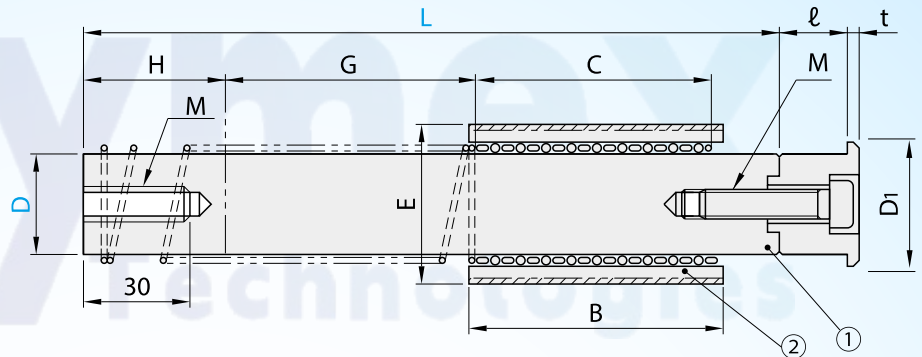


DPKHLU

— With urethane —



For Die Guides



DPKHL

①② **M** ~ SUJ2
S 58HRC ~

DPKHLU

①② **M** ~ SUJ2
S 58HRC ~

② **M** ~ SUJ2 Urethane
S 58HRC ~ 58HRC ~ Shore A90

Part Number		L	D		d ₁	E		d ₂	B	C	ℓ	M	t	D1	G min.	H
Type	D					DPKHL	DPKHLU									
DPKHL DKHLU	50	240	50			83	0 - 0.010	+0.045 +0.015	120	110	40	12	10	58	30	60
		280									20					
	60	260	60	-0.035 -0.030	-0.065 -0.045	95			130	120	50			68		80
		300									30					
	80	300	80			120		+0.1 0	140	130	50			88		100
		340									30					
	100	350	100	- 0.040 - 0.032	- 0.070 - 0.045	145	0 - 0.012	+0.045 +0.01	160	150	50	16	10	108	40	120
		400									30					
		450									10					

① d1 and d2 are the dimension tolerances for mounting hole machining as shown at the bottom of the page at left

① Sales of individual components

ORDERING GUIDE



Part Number — **L**
DPKH 50 — 240

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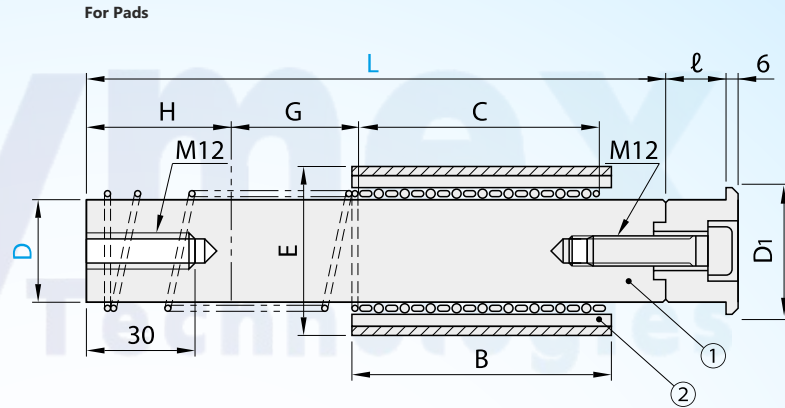
Ball Guide Post Sets for Pad Guides



DPKH



DPKH-U
—With urethane—



DPKHL

①② **M** ~ SUJ2
S 58HRC ~

DPKH-LU

①② **M** ~ SUJ2
S 58HRC ~

② **M** ~ SUJ2 Urethane
S 58HRC ~ 58HRC ~ Shore A90

Part Number		L		D		d ₁	E		d ₂	B	C	ℓ	D1	G min.	H			
Type	D	10mm Increments					DPKHL	DPKHLU										
DPKH DPKH-U	38	130 ~ 160		38	+0.030 +0.025	+0.060 +0.040	64	0 +0.008	+0.040 +0.015	80	50	20	46	20	40			
		170 ~ 200									75	30		25				
	50	150 ~ 190		50	+0.035 +0.030	+0.065 +0.045	83	0 +0.1 0		100	60	20	58	30	50			
		200 ~ 240									90	30		20				
	60	170 ~ 210		60			95		0 +0.010		+0.045 +0.015	70	20	68	30	60		
		220 ~ 260										90	30		20	80		
	80	260 ~ 300		80			120											

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① Sales of individual components

ORDERING GUIDE



Part
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