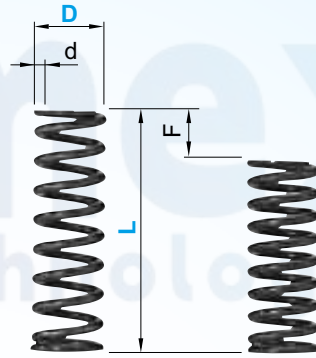


# ROUND WIRE COIL SPRINGS

## DWM (35% Deflection)

### Spring constant

D	Type	DWY	DWR	DWF	DWL	DWT	DWM	DWH	DWB
2					0.5 (0.05)	1.5 (0.15)	2.0 (0.2)	2.9 (0.3)	3.9 (0.4)
3									4.9 (0.5)
4		N/mm 0.1 { kgf/mm } { 0.01 }						N/mm 5.9 { kgf/mm } { 0.6 }	N/mm 9.8 { kgf/mm } { 1.0 }
5			N/mm 0.3 { kgf/mm } { 0.03 }	N/mm 0.5 { kgf/mm } { 0.05 }	N/mm 1.0 { kgf/mm } { 0.1 }	N/mm 2.0 { kgf/mm } { 0.2 }	N/mm 2.9 { kgf/mm } { 0.3 }	N/mm 9.8 { kgf/mm } { 1.0 }	N/mm 19.6 { kgf/mm } { 2.0 }
6									29.4 (3.0)
8			N/mm 0.5 { kgf/mm } { 0.05 }	N/mm 1.0 { kgf/mm } { 0.1 }	N/mm 2.0 { kgf/mm } { 0.2 }	N/mm 3.9 { kgf/mm } { 0.4 }	N/mm 4.9 { kgf/mm } { 0.5 }	N/mm 14.7 { kgf/mm } { 1.5 }	N/mm 29.4 { kgf/mm } { 3.0 }
10		N/mm 0.2 { kgf/mm } { 0.02 }							
12									
13									
14									
16									
18									
20									
22									
27									
Fmax.		F=Lx75%	F=Lx60%	F=Lx45%	F=Lx40%	F=Lx40%	F=Lx35%	F=Lx30%	F=Lx25%



Spring constant  $\pm 10\%$   
 Outer dia. D  $\varnothing$  10 or less  $-0.05\text{mm}$   
 $\varnothing$  12 or more  $+0.08\text{mm}$   
 Free length L 50 or less  $\pm 1.5\text{mm}$   
 55 or more  $\pm 2\text{mm}$

M~SWP~A



● DWM : Fmax. (Maximum Allowable Deflection) = L x 35%

Part No. Type D-L	d	Height Solid	F max.	Load N(kgf) max.	
DWM2 - 5	10	0.2	1.7	2	0.98 (0.1)
	15	0.26	5.2	4	2.0 (0.2)
	20	0.26	5.2	6	2.9 (0.3)
	25	0.29	9	8	3.9 (0.4)
	30	0.29	9	10	4.9 (0.5)
	35	0.3	10.8	12	5.9 (0.6)
DWM3 - 3*	10*	0.3	2.1	2	2.0 (0.2)
	15*	0.35	3.9	4	3.9 (0.4)
	20*	0.4	6.5	6	5.9 (0.6)
	25*	0.4	6.5	8	7.8 (0.8)
	30*	0.45	13	10	9.8 (1.0)
	35*	0.45	13	12	11.8 (1.2)
DWM4 - 4*	10*	0.45	13	14	13.7 (1.4)
	15*	0.5	21	16	15.7 (1.6)
	20	0.35	2.1	2	2.0 (0.2)
	25	0.45	5	4	3.9 (0.4)
	30	0.45	5	6	5.9 (0.6)
	35	0.5	9	8	7.8 (0.8)
	40	0.5	9	10	9.8 (1.0)
	45	0.6	21.6	18	17.7 (1.8)
	50	0.6	21.6	20	19.6 (2.0)
	55	0.6	21.6	22	21.6 (2.2)
DWM5 - 5*	10*	0.65	33	24	23.5 (2.4)
	15*	0.4	2.3	2	2.0 (0.2)
	20	0.45	3.4	4	3.9 (0.4)
	25	0.5	5	6	5.9 (0.6)
	30	0.55	7.7	8	7.8 (0.8)
	35	0.6	10.8	10	9.8 (1.0)
	40	0.6	10.8	12	11.8 (1.2)
	45	0.65	15.6	14	13.7 (1.4)
	50	0.65	15.6	16	15.7 (1.6)
	55	0.7	20	18	17.7 (1.8)
DWM6 - 5*	10*	0.7	20	20	19.6 (2.0)
	15	0.7	23.1	22	21.6 (2.2)
	20	0.75	33	24	23.5 (2.4)
	25	0.75	32.3	26	25.5 (2.6)
	30	0.75	32.3	28	27.5 (2.8)
	35	0.85	45	2	2.0 (0.2)
	40	0.55	4.7	4	3.9 (0.4)
	45	0.55	4.7	6	5.9 (0.6)
	50	0.65	9	8	7.8 (0.8)
	55	0.65	9	10	9.8 (1.0)
DWM7 - 5*	10*	0.7	13.7	12	11.8 (1.2)
	15	0.7	13.7	14	13.7 (1.4)
	20	0.7	13.7	16	15.7 (1.6)
	25	0.75	18.9	18	17.7 (1.8)
	30	0.75	18.9	20	19.6 (2.0)
	35	0.75	18.9	22	21.6 (2.2)
	40	0.8	26.4	24	23.5 (2.4)
	45	0.8	26.4	26	25.5 (2.6)
	50	0.85	30.6	28	27.5 (2.8)
	55	0.85	34.9	32	31.4 (3.2)

Part No. Type D-L	d	Height Solid	F max.	Load N(kgf) max.	
DWM8 - 10	10	0.65	4.7	4	3.9 (0.4)
	15	0.75	8.5	6	5.9 (0.6)
	20	0.75	8.5	8	7.8 (0.8)
	25	0.75	8.5	10	9.8 (1.0)
	30	0.8	11.2	12	11.8 (1.2)
	35	0.8	11.2	14	13.7 (1.4)
	40	0.8	11.2	16	15.7 (1.6)
	45	0.85	15.3	18	17.7 (1.8)
	50	0.85	15.3	20	19.6 (2.0)
	55	0.85	15.3	22	21.6 (2.2)
DWM9 - 10	10	0.9	19.4	24	23.5 (2.4)
	15	0.9	19.4	26	25.5 (2.6)
	20	1.0	31	28	27.5 (2.8)
	25	1.0	31	32	31.4 (3.2)
	30	0.75	5.3	4	3.9 (0.4)
	35	0.8	6.4	6	5.9 (0.6)
	40	0.8	6.4	8	7.8 (0.8)
	45	0.9	10.8	10	9.8 (1.0)
	50	0.9	10.8	12	11.8 (1.2)
	55	0.9	10.8	14	13.7 (1.4)
DWM10 - 10	10	0.9	10.8	16	15.7 (1.6)
	15	1.0	17	18	17.7 (1.8)
	20	1.0	17	20	19.6 (2.0)
	25	1.0	17	22	21.6 (2.2)
	30	1.0	17	24	23.5 (2.4)
	35	1.1	24	26	25.5 (2.6)
	40	1.1	24	28	27.5 (2.8)
	45	1.1	24.2	32	31.4 (3.2)
	50	0.8	4.8	4	4.0 (0.4)
	55	0.9	7.2	6	5.9 (0.6)
DWM11 - 10	10	0.9	7.2	8	7.8 (0.8)
	15	0.9	7.2	10	9.8 (1.0)
	20	1.0	10.5	12	11.8 (1.2)
	25	1.0	10.5	14	13.7 (1.4)
	30	1.0	10.5	16	15.7 (1.6)
	35	1.1	15.4	18	17.7 (1.8)
	40	1.1	15.4	20	19.6 (2.0)
	45	1.1	15.4	22	21.6 (2.2)
	50	1.2	22.8	24	23.5 (2.4)
	55	1.2	22.8	26	25.5 (2.6)
DWM12 - 10	10	1.2	22.8	28	27.5 (2.8)
	15	1.3	34.5	32	31.4 (3.2)
	20	0.85	5.1	4	4.0 (0.4)
	25	0.9	6.3	6	5.9 (0.6)
	30	1.0	8.7	8	7.8 (0.8)
	35	1.0	8.7	10	9.8 (1.0)
	40	1.1	13.2	12	11.8 (1.2)
	45	1.1	13.2	14	13.7 (1.4)
	50	1.1	13.2	16	15.7 (1.6)
	55	1.1	13.2	18	17.7 (1.8)
DWM13 - 10	10	1.1	13.2	20	19.6 (2.0)
	15	1.1	13.2	22	21.6 (2.2)
	20	1.1	13.2	24	23.5 (2.4)
	25	1.2	18.6	26	25.5 (2.6)
	30	1.2	18.6	28	27.5 (2.8)
	35	1.4	37.8	32	31.4 (3.2)
	40	1.4	37.8	36	35.3 (3.6)
	45	1.0	7.5	6	5.9 (0.6)
	50	1.0	7.5	8	7.8 (0.8)
	55	1.0	7.5	10	9.8 (1.0)
DWM14 - 10	10	1.1	11	12	11.8 (1.2)
	15	1.1	11	14	13.7 (1.4)
	20	1.1	11	16	15.7 (1.6)
	25	1.2	15.6	18	17.7 (1.8)
	30	1.2	15.6	20	19.6 (2.0)
	35	1.2	15.6	22	21.6 (2.2)
	40	1.2	15.6	24	23.5 (2.4)
	45	1.3	22.1	26	25.5 (2.6)
	50	1.3	22.1	28	27.5 (2.8)
	55	1.3	22.1	32	31.4 (3.2)

Part No. Type D-L	d	Height Solid	F max.	Load N(kgf) max.	
DWM15 - 10	10	1.1	8.2	6	5.9 (0.6)
	15	1.1	8.2	8	7.8 (0.8)
	20	1.2	10	10	9.8 (1.0)
	25	1.2	10	12	11.8 (1.2)
	30	1.2	10	14	13.7 (1.4)
	35	1.2	10	16	15.7 (1.6)
	40	1.4	21	18	17.7 (1.8)
	45	1.4	21	20	19.6 (2.0)
	50	1.4	21	22	21.6 (2.2)
	55	1.4	21	24	23.5 (2.4)
DWM16 - 10	60	1.5	29.7	26	25.5 (2.6)
	65	1.5	29.7	28	27.5 (2.8)
	70	1.5	29.7	32	31.4 (3.2)
	75	1.6	40	36	35.3 (3.6)
	80	1.5	10	8	23.5 (2.4)
	85	1.6	12	10	29.4 (3.0)
	90	1.6	12	12	35.3 (3.6)
	95	1.7	16.2	14	41.2 (4.2)
	100	1.7	16.2	16	47.1 (4.8)
	105	1.8	19.8	18	53.0 (5.4)
DWM17 - 10	10	1.8	19.8	20	58.8 (6.0)
	15	1.8	19.8	22	64.7 (6.6)
	20	1.8	19.8	24	70.6 (7.2)
	25	2.0	32	26	76.5 (7.8)
	30	2.0	32	28	82.4 (8.4)
	35	2.0	32	32	94.1 (9.6)
	40	2.2	43	36	105.9 (10.8)
	45	2.2	43	40	117.7 (12.0)
	50	1.6	10.4	8	23.5 (2.4)
	55	1.6	10.4	10	29.4 (3.0)
DWM18 - 10	10	1.7	12.8	12	35.3 (3.6)
	15	1.7	12.8	14	41.2 (4.2)
	20	1.8	15.8	16	47.1 (4.8)
	25	1.8	15.8	18	53.0 (5.4)
	30	1.8	15.8	20	58.8 (6.0)
	35	1.8	15.8	22	64.7 (6.6)
	40	2.0	24	24	70.6 (7.2)
	45	2.0	24	26	76.5 (7.8)
	50	2.0	24	28	82.4 (8.4)
	55	2.2	37.4	32	94.1 (9.6)
DWM19 - 10	60	2.2	37.4	36	105.9 (10.8)
	65	2.2	37.4	40	117.7 (12.0)
	70	1.7	10.8	8	23.5 (2.4)
	75	1.8	13.3	10	29.4 (3.0)
	80	1.8	13.3	12	35.3 (3.6)
	85	1.8	13.3	14	41.2 (4.2)
	90	2.0	20	16	47.1 (4.8)
	95	2.0	20	18	53.0 (5.4)
	100	2.0	20	20	58.8 (6.0)
	DWM20 - 10	10	2.0	20	22
15		2.2	28.6	24	70.6 (7.2)
20		2.2	28.6	26	76.5 (7.8)
25		2.2	28.6	28	82.4 (8.4)
30		2.2	28.6	3	