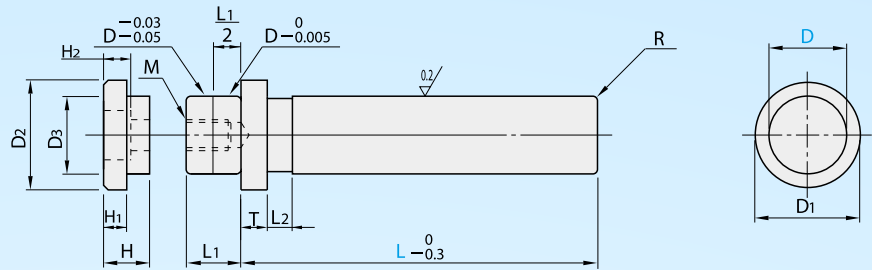


Detachable Post Type

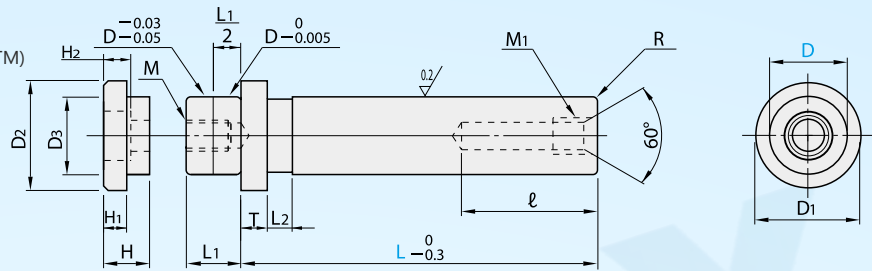


DMRP



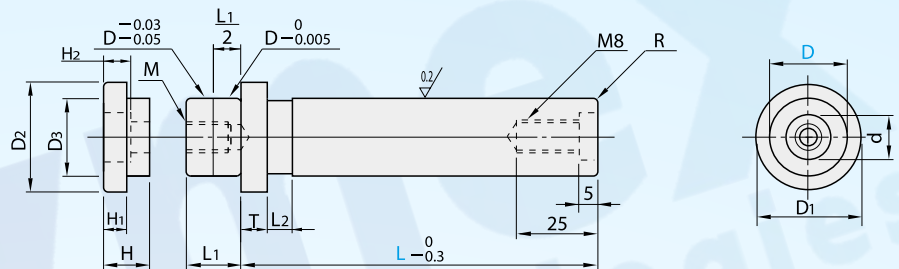
DBRPM

(For Movable Stopper STM)



DBRPK

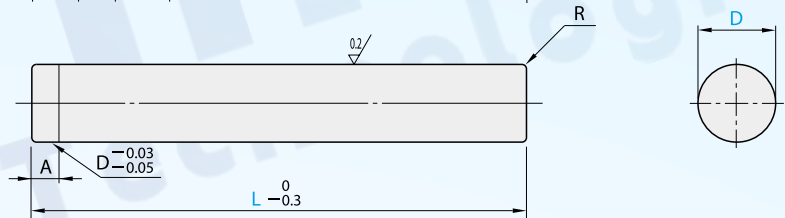
(For Fixed Stopper STK)



Press-Fit Post Type

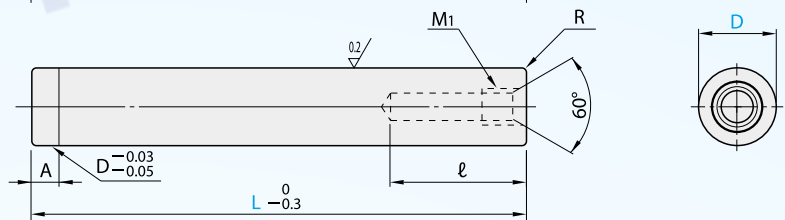


DMSP



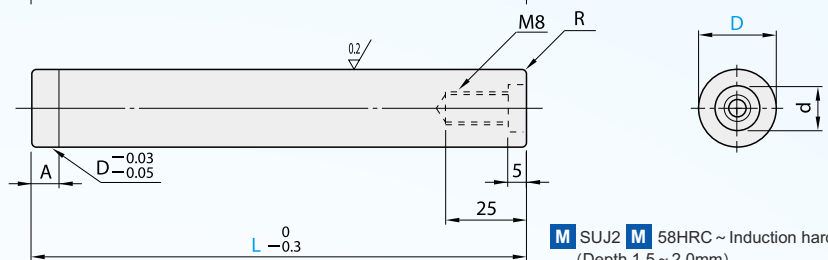
DBSPM

(For movable Stopper STM)



DBSPK

(For Fixed Stopper STK)



M SUJ2 **M** 58HRC ~ Induction hardening
(Depth 1.5 ~ 2.0mm)



Guide Posts for Die Sets

Detachable Post Type



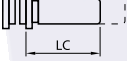
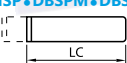
Press-Fit Post Type



D	D1	T	L ₁	L ₂	ℓ	M1×P	d	A	M	R	D2	D3	H	H1	H2	M Provided Bolt
20	+0.020	29	5	15	38	42	14	4	M8×18	2.0	28	19.5	14	7	8.5	CB 8—25
22	+0.015	31	8	16	42	50	14	4	M8×18	3.0	30	21.5	14	7	8.5	CB 8—25
25		36		18	50	50	14	4	M8×18	3.0	35	24.5	14	7	8.5	CB 8—25
28	+0.025	39	10	20	50	M12×1.5	14	5	M10×22	3.5	36	27.5	16	8	10.5	Cb10—30
32	+0.020	44		23	60	M12×1.5	14	5	M10×22	3.5	40	31.5	16	8	10.5	Cb10—30
38	+0.030	53	12	27	60	M12×1.5	14	6	M12×27	4.0	49	37.5	18	10	12.5	Cb12—35
45	+0.025	59		32	70	M12×1.5	14	6	M12×27	4.0	55	44.5	18	10	12.5	Cb12—35
50	+0.035	69	15	35	70	M12×1.5	14	7	M14×31	4.0	62	49.5	20	12s	14.5	Cb14—40
60	+0.030	79		42	70	M12×1.5	14	7	M14×31	4.0	72	59.5	20	12s	14.5	Cb14—40

Part Number	D	L									
DMSP DBSPM DRPK	20	80	90	100	110	120					
	22	80	90	100	110	120					
	25	80	90	100	110	120	130				
	28			100	110	120	130	140	150	160	
	32				120	130	140	150	160		
	38							140	150	160	
	45							140	150	160	170 180
	50									160 170	180 200
	60									160 170	180 200
											180 200

Part Number	D	L									
DMRP DRPM DBRPK	20	100	110	120	130	140	150	160	170	180	
	22			120	130	140	150	160	170	180	
	25			120	130		150	160	170	180	
	28					140	150	160	170	180	
	32							160	170	180	190
	38								180	190	200
	45								180	190	200
	50									200	220 240
	60									200	220 240 260
											240 260

Alteration	Code	D	LC			
			MRP	DBRPM・DBRPK	MSP	DBSPM・DBSPK
DMRP・DBRPM・DBRPK 	LC	20	60 ~ 119	70 ~ 119	70 ~ 119	80 ~ 179
		22	60 ~ 119	70 ~ 119	70 ~ 119	80 ~ 179
		25	60 ~ 129	80 ~ 129	70 ~ 119	80 ~ 179
		28	60 ~ 159	80 ~ 159	70 ~ 199	80 ~ 199
		32	60 ~ 159	100 ~ 159	70 ~ 239	80 ~ 239
DMSP・DBSPM・DBSPK 		38	60 ~ 179	100 ~ 179	70 ~ 259	80 ~ 259
		45	60 ~ 179	120 ~ 179	70 ~ 259	90 ~ 259
		50	60 ~ 199	120 ~ 199	70 ~ 259	90 ~ 259
		60	60 ~ 199	120 ~ 199	70 ~ 259	90 ~ 259

- Basic Specifications**
- Set/Single Item/Accessory : Post only

Part Number	—	L
DBSPM 32	—	180
DMRP 20	—	L (LC)
	—	LC77

ORDERING GUIDE

